

Pol.Ind. Sector 13. Avda, dels Hostalers, 2 46394 Ribarroja del Turia, Valencia (Spain) Tel. +34 961 667 575 · Fax +34 961 668 100

## ASSEMBLY REPAIR KIT BIN'S DRAINAGE

NECESSARY MATERIAL		
ERP code	Part	Quantity
34585	TOP DRAINAGE COVER	1
34616	MIXED HOSE	1
	REDUCED PLASTIC	
34583	BIN REINFORCEMENT	1
	REPAIR	
34587	FLAT JOINT DIN 2690	1
	22X50X2 EPDM	

NECESSARY TOOL		
Tool	Quantity	
Wrench for grinder	1	
Parrot beak or 35mm wrench	1	



## ITV ICE MAKERS S.L.

Pol.Ind. Sector 13. Avda. dels Hostalers, 2 46394 Ribarroja del Turia, Valencia (Spain) Tel. +34 961 667 575 · Fax +34 961 668 100

**STEP 1:** Carefully remove the black piece that connects the bin to the water outlet elbow with a parrot's beak.

The part is siliconized to the bin so the operation must be carried out carefully so as not to break the bin more.

**STEP 2:** Clean the drain hole, removing material if necessary to leave the outlet hole completely free and as upright as possible.

**STEP 3:** Place the FLAT GASKET on the TOP DRAIN COVER part. Cover the lower part of the thread with Teflon.





**STEP 4:** Insert the TOP DRAIN COVER with its respective gasket through the inside of the bin and perpendicular to the hole until the head of the part touches the bin. The gasket will remain between the cover and the bin.







## ITV ICE MAKERS S.L.

Pol.Ind. Sector 13. Avda. dels Hostalers, 2 46394 Ribarroja del Turia, Valencia [Spain] Tel. +34 961 667 575 · Fax +34 961 668 100

**STEP 5:** Once the cover with the gasket is in place, so that it does not move or rotate on itself, it must be held with the grinder tool.



**Step 6:** At the lower outside part of the bin, we will place the reinforcing plate. We insert the thread of the protruding cover into the hole of the reinforcing plate.

As shown in the picture.







## ITV ICE MAKERS S.L.

Pol.Ind. Sector 13. Avda. dels Hostalers, 2 46394 Ribarroja del Turia, Valencia [Spain] Tel. +34 961 667 575 · Fax +34 961 668 100 www.itv.es

**STEP 7:** Screw the REDUCED MIXED HOSE to the drain cover protruding from under the bin. The reinforcement is just above it.

To this black REDUCED HOSE we can now thread the drainage elbow that was originally incorporated in the bin.



**STEP 8:** Finally, with the cap fastened with the grinder wrench and the reduced sleeve fastened with the parrot beak, we can now tighten the kit so that no water leaks out. It should be screwed until the black piece stops.