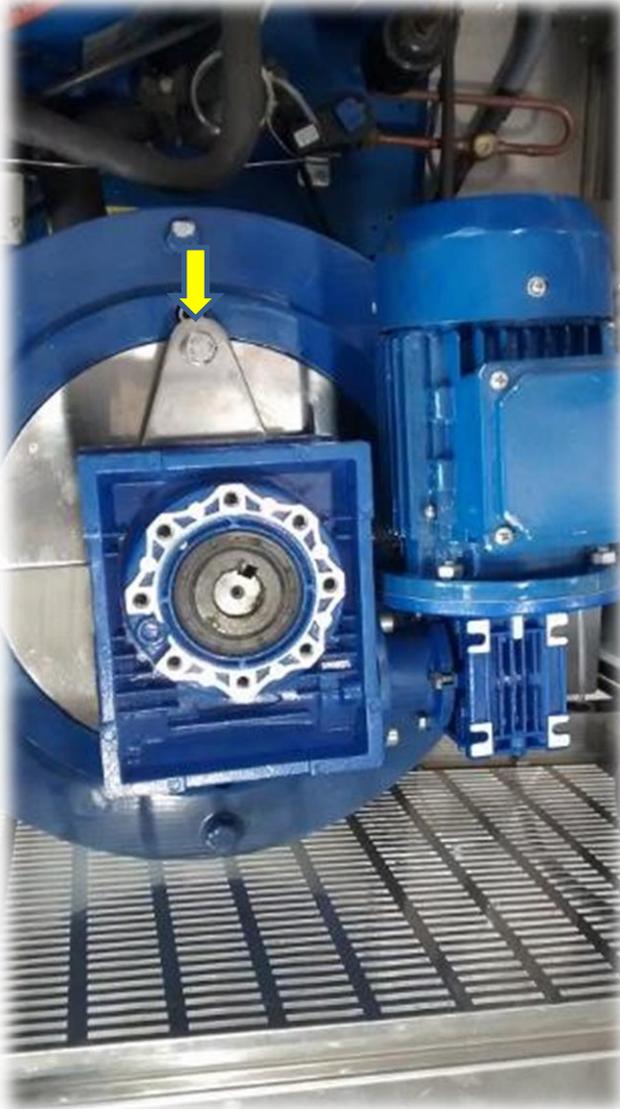


# SCALA. Change components



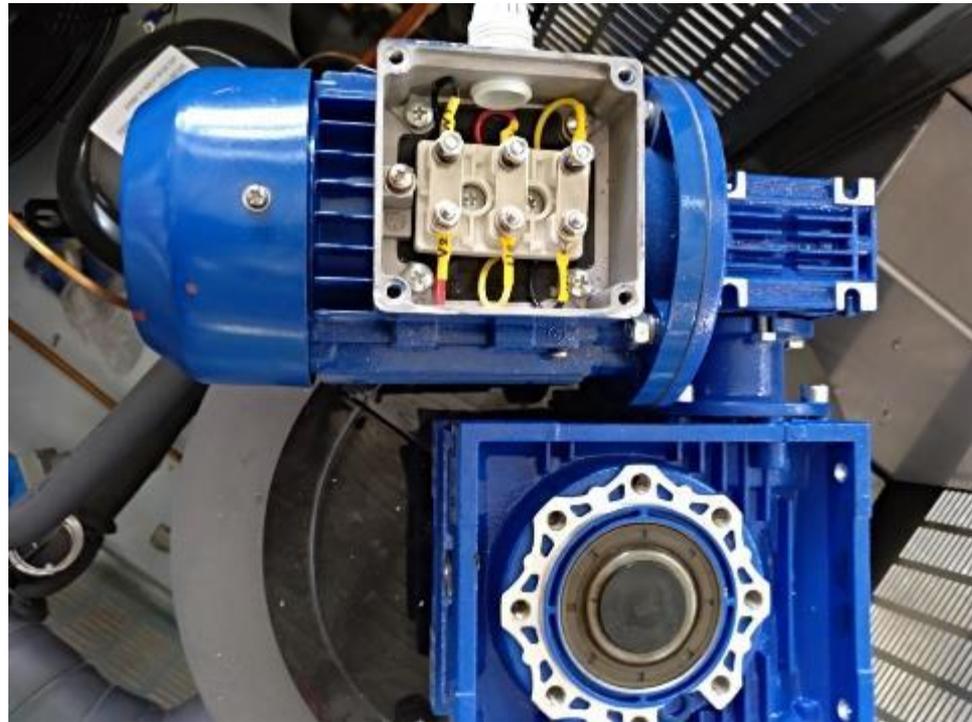
Remove the screw indicated in the image. Once removed, the gear motor can now be pulled up.



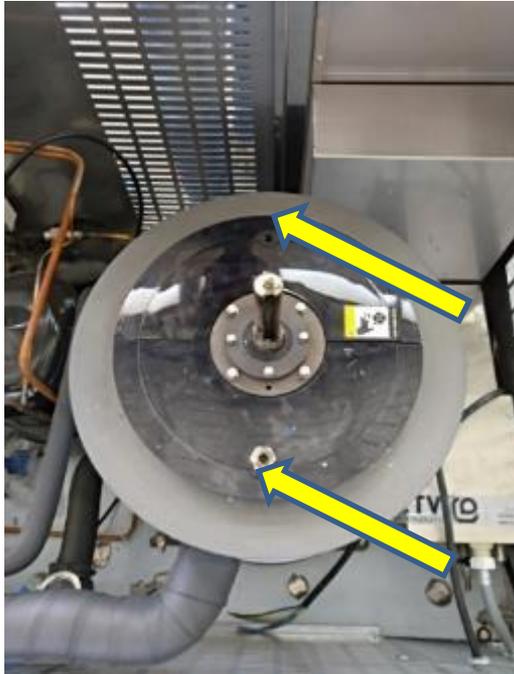
# SCALA. Change components



**Before removing electrical connection**

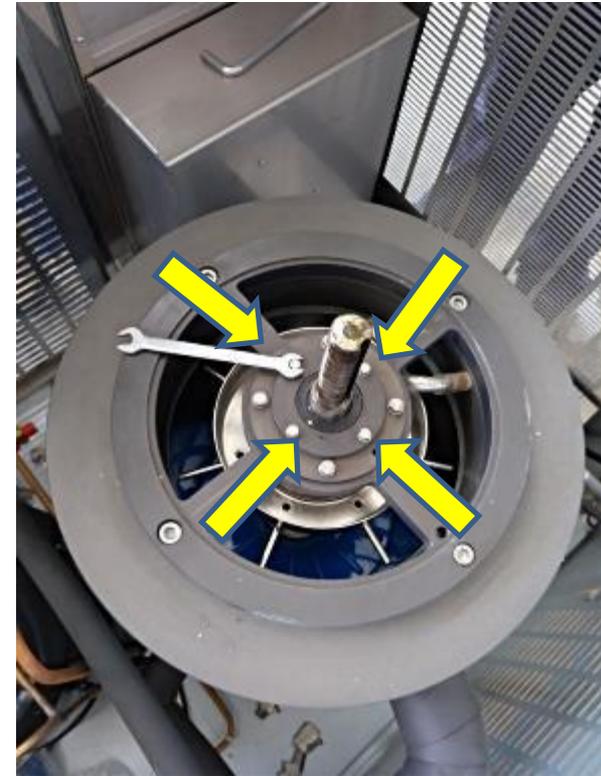


# SCALA. Change components

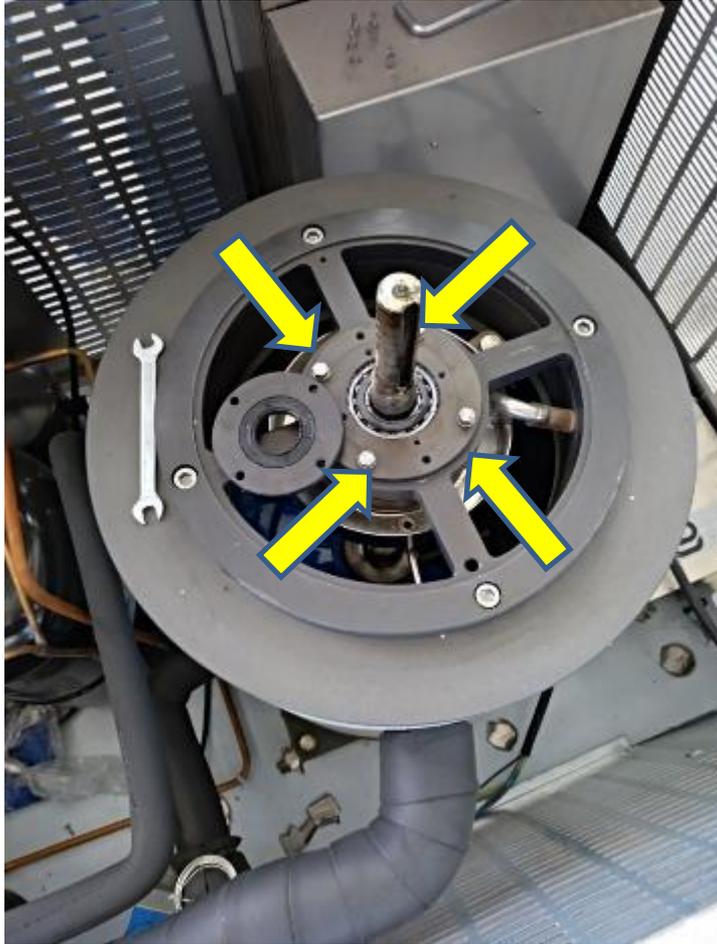


Remove the evaporator cover screws on both sides (accessible cover and motor support)

To be able to remove the upper bearing, first of all unscrew the 4 screws indicated in the image (upper bearing cover). It is not necessary to remove them, they can be removed with the outer ring.



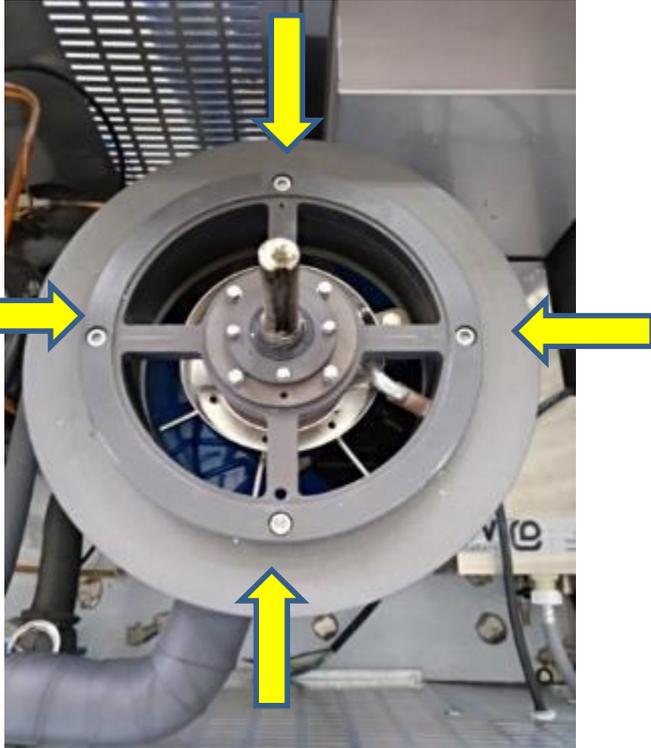
# SCALA. Change components



The upper bearing is inside the cover, the 4 screws are removed from the bowl, and it is removed whole (it can be removed together with the upper cross if you do not want to change it)



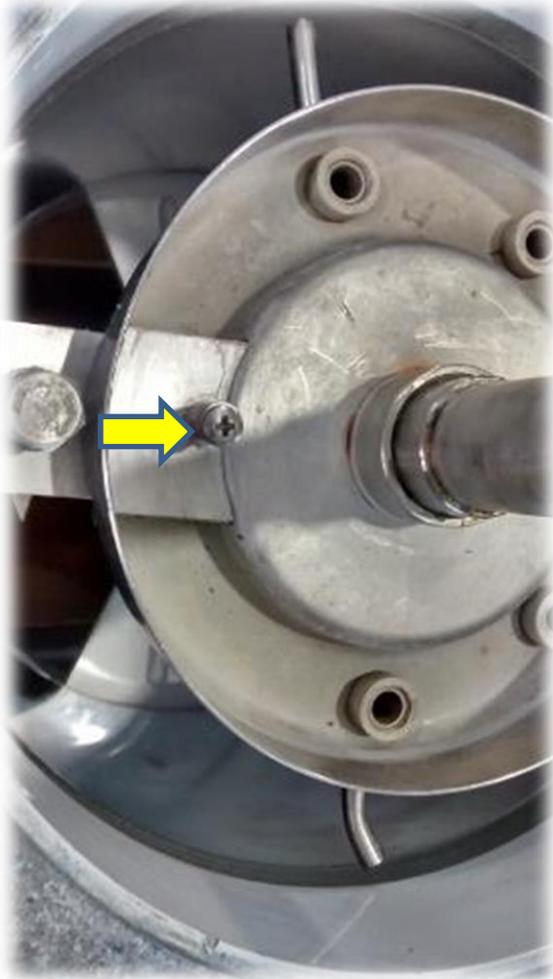
# SCALA. Change components



First, remove the four Allen screws indicated in the image. In this way, we can now extract the upper ring.



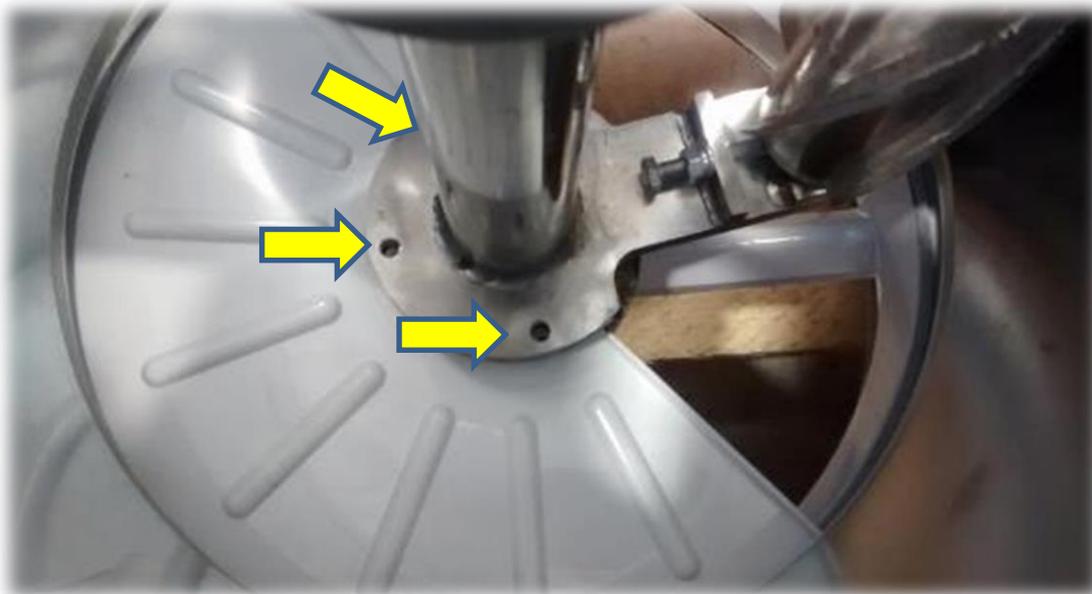
# SCALA. Change components



Once the upper ring is removed, we find the water distributor tray. To remove it, you have to remove the screw indicated in the image, it has silicone between axle and tray. The shaft can be removed without removing the tray.

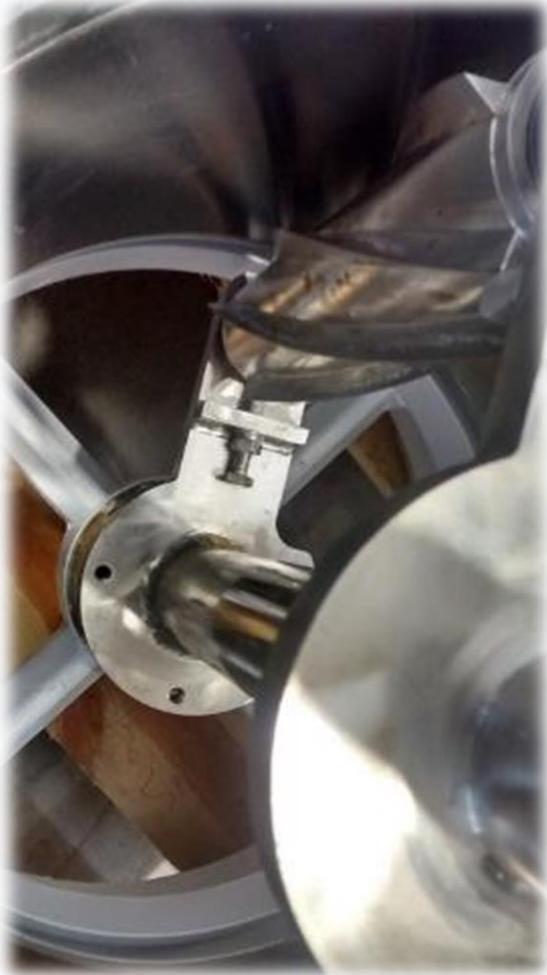


# SCALA. Change components



Once the water distributor tray is removed, we find the water baffle. To take it out, the 3 screws indicated in the image must be removed (one of them is covered by the main shaft). It is accessed below.

# SCALA. Change components



**Once the water baffle is removed, we find the main cutter.**

**To remove it, pull it up. Secured to the shaft is the cutter. If it does not come out, remove all the lower bearing and shaft as shown on the next page.**



# SCALA. Change components



**To remove the bearing, you can tighten the lower screw, making it come out of the bowl. To mount, simply force down the entire shaft and place the screw without tightening too much.**

# SCALA. Change components



**After removing the main shaft, we will have access to the lower conical bearing ring.**

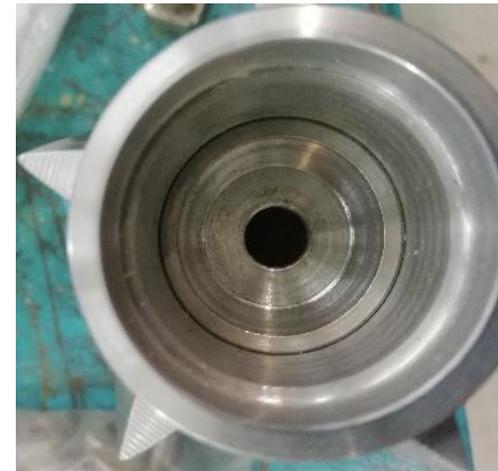
# SCALA. Change components



The cutter bearings go in a rod, with its retainer, and have a lower pad so that they do not enter until down.



*Hollow ball bearing*



*Hollow ball bearing with pad*

*Pad*



*Bearing and retainer support*